SAFETY DATA SHEET

1. Identification

Product identifier: PET-OX® DRY

Other means of identification

- Product code: 007867
- Recommended use: Antioxidant
- Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

- Company name: Kemin Industries, Inc.
- Address: 2100 Maury Street, Des Moines, Iowa 50317, United States

Telephone: (515) 559-5100

Website: http://www.kemin.com/

E-mail: media@kemin.com

Emergency phone number: CHEMTREC 1-800-424-9300

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards: Sensitization, skin

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements

- Signal word: Warning
- Hazard statement: May cause an allergic skin reaction.
- Precautionary statement:
  - Prevention: Avoid breathing dust. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves.
  - Response: If on skin: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
  - Storage: Store away from incompatible materials.
  - Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC): None known.

Supplemental information: None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium Carbonate</td>
<td></td>
<td>471-34-1</td>
<td>50 - &lt; 60*</td>
</tr>
<tr>
<td>Silicon Dioxide</td>
<td></td>
<td>112926-00-8</td>
<td>10 - &lt; 20*</td>
</tr>
<tr>
<td>Citric Acid</td>
<td></td>
<td>77-92-9</td>
<td>3 - &lt; 5*</td>
</tr>
<tr>
<td>Butylated Hydroxyanisole</td>
<td></td>
<td>25013-16-5</td>
<td>1 - &lt; 3*</td>
</tr>
<tr>
<td>Chemical name</td>
<td>Common name and synonyms</td>
<td>CAS number</td>
<td>%</td>
</tr>
<tr>
<td>-----------------------</td>
<td>--------------------------</td>
<td>------------</td>
<td>-------</td>
</tr>
<tr>
<td>Butylated Hydroxytoluene</td>
<td></td>
<td>128-37-0</td>
<td>1 - &lt; 3*</td>
</tr>
<tr>
<td>Other components below reportable levels</td>
<td></td>
<td>10 - &lt; 20</td>
<td></td>
</tr>
</tbody>
</table>

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

**Inhalation**
Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact**
Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.

**Eye contact**
Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.

**Ingestion**
Rinse mouth. Get medical attention if symptoms occur.

**Most important symptoms/effects, acute and delayed**
Dusts may irritate the respiratory tract, skin and eyes. Coughing. May cause an allergic skin reaction. Dermatitis. Rash.

**Indication of immediate medical attention and special treatment needed**
Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

**General information**
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

**Suitable extinguishing media**

**Unsuitable extinguishing media**
Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical**
During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Fire fighting equipment/instructions**
Use water spray to cool unopened containers.

**Specific methods**
Use standard firefighting procedures and consider the hazards of other involved materials.

**General fire hazards**
No unusual fire or explosion hazards noted.

### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of dust. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**
Minimize dust generation and accumulation. Avoid the generation of dusts during clean-up. Collect dust using a vacuum cleaner equipped with HEPA filter. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. For waste disposal, see section 13 of the SDS.

**Environmental precautions**
Avoid discharge into drains, water courses or onto the ground.

### 7. Handling and storage

**Precautions for safe handling**
Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Avoid breathing dust. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**
Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).
8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium Carbonate (CAS 471-34-1)</td>
<td>PEL</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>

US. OSHA Table Z-3 (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silicon Dioxide (CAS 112926-00-8)</td>
<td>TWA</td>
<td>0.8 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>20 mppcf</td>
</tr>
</tbody>
</table>

US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Butylated Hydroxytoluene (CAS 128-37-0)</td>
<td>TWA</td>
<td>2 mg/m³</td>
<td>Inhalable fraction and vapor.</td>
</tr>
<tr>
<td>Calcium Carbonate (CAS 471-34-1)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td>Silicon Dioxide (CAS 112926-00-8)</td>
<td>TWA</td>
<td>6 mg/m³</td>
<td>Total</td>
</tr>
</tbody>
</table>

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Powder.

Physical state

Solid.

Form

Powder.

Color

Beige

Odor

Characteristic.

Odor threshold

Not available.

pH

5.5
Melting point/freezing point
Not available.
Initial boiling point and boiling range
Not available.
Flash point
Not available.
Evaporation rate
Not available.
Flammability (solid, gas)
Not available.
Upper/lower flammability or explosive limits
Flammability limit - lower (%)
Not available.
Flammability limit - upper (%)
Not available.
Explosive limit - lower (%)
Not available.
Explosive limit - upper (%)
Not available.
Vapor pressure
Not available.
Vapor density
Not available.
Relative density
Not available.
Solubility(ies)
Solubility (water)
Not available.
Partition coefficient (n-octanol/water)
Not available.
Auto-ignition temperature
Not available.
Decomposition temperature
Not available.
Viscosity
Not available.
Other information
Bulk density 47 - 49 lb/ft³
Explosive properties Not explosive.
Oxidizing properties Not oxidizing.

10. Stability and reactivity
Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability Material is stable under normal conditions.
Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.
Conditions to avoid Contact with incompatible materials.
Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information
Information on likely routes of exposure
Inhalation Dust may irritate respiratory system. Prolonged inhalation may be harmful.
Skin contact Dust or powder may irritate the skin. May cause an allergic skin reaction.
Eye contact Dust may irritate the eyes.
Ingestion Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics Dusts may irritate the respiratory tract, skin and eyes. Coughing. May cause an allergic skin reaction. Dermatitis. Rash.
Information on toxicological effects
Acute toxicity May cause an allergic skin reaction.
<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Butylated Hydroxyanisole (CAS 25013-16-5)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Oral</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Mouse</td>
<td>2000 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Rat</td>
<td>2200 mg/kg</td>
</tr>
<tr>
<td>Butylated Hydroxytoluene (CAS 128-37-0)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Oral</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Guinea pig</td>
<td>10700 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Mouse</td>
<td>1040 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Rat</td>
<td>890 mg/kg</td>
</tr>
<tr>
<td>Calcium Carbonate (CAS 471-34-1)</td>
<td><strong>Acute</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Oral</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Mouse</td>
<td>6450 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Rat</td>
<td>6450 mg/kg</td>
</tr>
<tr>
<td>Citric Acid (CAS 77-92-9)</td>
<td><strong>Acute</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Oral</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Mouse</td>
<td>5040 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Rat</td>
<td>6730 mg/kg</td>
</tr>
<tr>
<td>Silicon Dioxide (CAS 112926-00-8)</td>
<td><strong>Acute</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Oral</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Mouse</td>
<td>&gt; 15000 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Rat</td>
<td>&gt; 22500 mg/kg</td>
</tr>
</tbody>
</table>

* Estimates for product may be based on additional component data not shown.

**Skin corrosion/irritation**
Prolonged skin contact may cause temporary irritation.

**Serious eye damage/eye irritation**
Direct contact with eyes may cause temporary irritation.

**Respiratory or skin sensitization**
**Respiratory sensitization**
Not a respiratory sensitizer.

**Skin sensitization**
May cause an allergic skin reaction.

**Germ cell mutagenicity**
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity**
Risk of cancer cannot be excluded with prolonged exposure.

**IARC Monographs. Overall Evaluation of Carcinogenicity**
- Butylated Hydroxyanisole (CAS 25013-16-5) 2B Possibly carcinogenic to humans.
- Butylated Hydroxytoluene (CAS 128-37-0) 3 Not classifiable as to carcinogenicity to humans.
- Silicon Dioxide (CAS 112926-00-8) 3 Not classifiable as to carcinogenicity to humans.

Not regulated.

**US. National Toxicology Program (NTP) Report on Carcinogens**
- Butylated Hydroxyanisole (CAS 25013-16-5) Reasonably Anticipated to be a Human Carcinogen.

**Reproductive toxicity**
This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure**
Not classified.

**Specific target organ toxicity - repeated exposure**
Not classified.

**Aspiration hazard**
Not an aspiration hazard.

**Chronic effects**
Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.
Further information
Contains butylated hydroxyanisole (BHA). Rats, mice, and hamsters given high levels (1 and 2%) of BHA in their food have developed malignant tumors (cancer) of the forestomach. No excess incidence of benign or malignant tumors was seen in animals fed BHA at levels below 0.5%. In experimental feeding studies, the forestomach of rodents is almost continuously full of food. The continuous presence of food containing BHA causes prolonged irritation that leads to inflammation, necrosis (death of tissue cells), and ulceration. It is thought that this continuous tissue damage is responsible for producing the cancers. No inflammation or cancers were seen in the true (glandular) stomach of these rodents, even after prolonged feeding, nor were they seen in animals which do not have forestomachs (guinea pigs, dogs, and monkeys) fed BHA in the diet at levels around 1%. Since the stomach of humans is similar in structure to the glandular stomach of rodents and to the stomachs of dogs, monkeys, and guinea pigs, it is likely that BHA does not present a significant risk of cancer to humans exposed to BHA at levels typical of occupational exposures or consumer use. Contains an IARC (International Agency for Research on Cancer) 2B material. IARC 2B is a classification for possible human carcinogen based on sufficient evidence on carcinogenicity in experimental animals, but inadequate evidence for cancer in exposed humans.

12. Ecological information
Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium Carbonate (CAS 471-34-1)</td>
<td>Aquatic</td>
<td>Western mosquitofish (Gambusia affinis)</td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td></td>
</tr>
</tbody>
</table>

* Estimates for product may be based on additional component data not shown.

Persistence and degradability
No data is available on the degradability of this product.

Bioaccumulative potential
No data available.

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations
Disposal instructions
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information
DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable.

15. Regulatory information
US federal regulations
This product is a “Hazardous Chemical” as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)
Not listed.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))
Butylated Hydroxyanisole (CAS 25013-16-5)

US. Massachusetts RTK - Substance List
Butylated Hydroxyanisole (CAS 25013-16-5)
Butylated Hydroxytoluene (CAS 128-37-0)
Calcium Carbonate (CAS 471-34-1)
Silicon Dioxide (CAS 112926-00-8)

US. New Jersey Worker and Community Right-to-Know Act
Butylated Hydroxyanisole (CAS 25013-16-5)
Butylated Hydroxytoluene (CAS 128-37-0)
Calcium Carbonate (CAS 471-34-1)
Silicon Dioxide (CAS 112926-00-8)

US. Pennsylvania Worker and Community Right-to-Know Law
Butylated Hydroxytoluene (CAS 128-37-0)
Calcium Carbonate (CAS 471-34-1)

US. Rhode Island RTK
Not regulated.

US. California Proposition 65
WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance
Butylated Hydroxyanisole (CAS 25013-16-5) Listed: January 1, 1990

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
</tbody>
</table>
Country(s) or region | Inventory name | On inventory (yes/no)*
--- | --- | ---
Canada | Non-Domestic Substances List (NDSL) | No
China | Inventory of Existing Chemical Substances in China (IECSC) | Yes
Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | Yes
Europe | European List of Notified Chemical Substances (ELINCS) | No
Japan | Inventory of Existing and New Chemical Substances (ENCS) | No
Korea | Existing Chemicals List (ECL) | Yes
New Zealand | New Zealand Inventory | Yes
Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | Yes
United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes

* A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s). A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

**Issue date**

06-04-2015

**Revision date**

01-04-2016

**Version #**

03

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**Revision information**

This document has undergone significant changes and should be reviewed in its entirety.