1. Identification

Product identifier: ORO GLO® 20 Dry

Other means of identification:

Product code: 016574

Recommended use: A dry stabilized source of saponified yellow carotenoids from marigolds for use in poultry feed.

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer:

Company name: Kemin Industries, Inc.
Address: 2100 Maury Street
Des Moines, Iowa 50317
United States

Telephone: (515) 559-5100
Website: http://www.kemin.com/
E-mail: media@kemin.com
Emergency phone number: CHEMTREC 1-800-424-9300

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards: Not classified.

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements

Hazard symbol: None.
Signal word: None.
Hazard statement: The mixture does not meet the criteria for classification.
Precautionary statement

Prevention: Observe good industrial hygiene practices.
Response: If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Wash hands after handling.
Storage: Store away from incompatible materials.
Disposal: Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise classified (HNOC): None known.

Supplemental information: None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium Carbonate</td>
<td></td>
<td>471-34-1</td>
<td>70 - &lt; 80</td>
</tr>
<tr>
<td>Silicon Dioxide</td>
<td></td>
<td>112926-00-8</td>
<td>3 - &lt; 5</td>
</tr>
<tr>
<td>Ethoxyquin</td>
<td></td>
<td>91-53-2</td>
<td>&lt; 1</td>
</tr>
<tr>
<td>Other components below reportable levels</td>
<td></td>
<td>20 - &lt; 30</td>
<td></td>
</tr>
</tbody>
</table>

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation: Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact: Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact: Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.

Ingestion: Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed: Dusts may irritate the respiratory tract, skin and eyes. Coughing.

Indication of immediate medical attention and special treatment needed: Treat symptomatically.

General information: Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures


Unsuitable extinguishing media: Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical: During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters: Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions: Use water spray to cool unopened containers.

Specific methods: Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards: No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up: Avoid the generation of dusts during clean-up. Collect dust using a vacuum cleaner equipped with HEPA filter. The product is immiscible with water and will spread on the water surface. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. For waste disposal, see section 13 of the SDS.

Environmental precautions: Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling: Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Avoid prolonged exposure. Practice good housekeeping.

Conditions for safe storage, including any incompatibilities: Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium Carbonate (CAS 471-34-1)</td>
<td>5 mg/m3</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td>15 mg/m3</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. OSHA Table Z-3 (29 CFR 1910.1000)</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silicon Dioxide (CAS 112926-00-8)</td>
<td>0.8 mg/m3</td>
<td>TWA</td>
</tr>
<tr>
<td></td>
<td>20 mppcf</td>
<td></td>
</tr>
</tbody>
</table>

Material name: ORO GLO® 20 Dry

016574  Version #: 02  Revision date: 03-04-2016  Issue date: 05-30-2015
Calcium Carbonate (CAS 471-34-1)  
- **TWA**: 5 mg/m³  
- **Form**: Respirable.

Silicon Dioxide (CAS 112926-00-8)  
- **TWA**: 6 mg/m³

**Biological limit values**  
No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls**  
Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits.

**Individual protection measures, such as personal protective equipment**

- **Eye/face protection**: Wear safety glasses with side shields (or goggles).
- **Skin protection**
  - **Hand protection**: Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.
  - **Other**: Wear suitable protective clothing.
- **Respiratory protection**: Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.
- **Thermal hazards**: Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**  
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

**9. Physical and chemical properties**

**Appearance**
- **Physical state**: Solid.
- **Form**: Powder.
- **Color**: Orange to Yellow
- **Odor**: Characteristic.
- **Odor threshold**: Not available.
- **pH**: Not available.
- **Melting point/freezing point**: Not available.
- **Initial boiling point and boiling range**: Not available.
- **Flash point**: Not available.
- **Evaporation rate**: Not available.
- **Flammability (solid, gas)**: Not available.

**Upper/lower flammability or explosive limits**
- **Flammability limit - lower (%)**: Not available.
- **Flammability limit - upper (%)**: Not available.
- **Explosive limit - lower (%)**: Not available.
- **Explosive limit - upper (%)**: Not available.
- **Vapor pressure**: 0.000006 hPa estimated
- **Vapor density**: Not available.
- **Relative density**: Not available.
- **Solubility(ies)**
  - **Solubility (water)**: Insoluble.
Partition coefficient (n-octanol/water) Not available.
Auto-ignition temperature Not available.
Decomposition temperature Not available.
Viscosity Not available.
Other information
  Bulk density 60 - 66 lb/ft³

10. Stability and reactivity
Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability Material is stable under normal conditions.
Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.
Conditions to avoid Contact with incompatible materials.
Incompatible materials Acids. Fluorine.
Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information
Information on likely routes of exposure
  Inhalation Dust may irritate respiratory system. Prolonged inhalation may be harmful.
  Skin contact Dust or powder may irritate the skin. May cause discoloration of skin.
  Eye contact Dust may irritate the eyes.
  Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics
Dusts may irritate the respiratory tract, skin and eyes. Coughing.

Information on toxicological effects
Acute toxicity

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium Carbonate (CAS 471-34-1)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Mouse</td>
<td>6450 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Rat</td>
<td>6450 mg/kg</td>
</tr>
<tr>
<td>Silicon Dioxide (CAS 112926-00-8)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Mouse</td>
<td>&gt; 15000 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Rat</td>
<td>&gt; 22500 mg/kg</td>
</tr>
</tbody>
</table>

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization
  Respiratory sensitization Not a respiratory sensitizer.
  Skin sensitization This product is not expected to cause skin sensitization.
Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity
Silicon Dioxide (CAS 112926-00-8) 3 Not classifiable as to carcinogenicity to humans.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure
Not classified.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
Not an aspiration hazard.

Chronic effects
Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium Carbonate (CAS 471-34-1)</td>
<td>Aquatic Fish</td>
<td>LC50 Western mosquitofish (Gambusia affinis) &gt; 56000 mg/l, 96 hours</td>
</tr>
</tbody>
</table>

* Estimates for product may be based on additional component data not shown.

Persistence and degradability
No data is available on the degradability of this product.

Bioaccumulative potential
No data available.

Mobility in soil
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable.

15. Regulatory information

US federal regulations
This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.
SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Hazard categories
- Immediate Hazard - No
- Delayed Hazard - No
- Fire Hazard - No
- Pressure Hazard - No
- Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations
- Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
  Not regulated.
- Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
  Not regulated.
- Safe Drinking Water Act (SDWA)
  Not regulated.

US state regulations
- US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)
  Not listed.
- US. Massachusetts RTK - Substance List
  - Calcium Carbonate (CAS 471-34-1)
  - Silicon Dioxide (CAS 112926-00-8)
- US. New Jersey Worker and Community Right-to-Know Act
  - Calcium Carbonate (CAS 471-34-1)
  - Silicon Dioxide (CAS 112926-00-8)
- US. Pennsylvania Worker and Community Right-to-Know Law
  - Calcium Carbonate (CAS 471-34-1)
- US. Rhode Island RTK
  Not regulated.
- US. California Proposition 65
  California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>No</td>
</tr>
</tbody>
</table>

Material name: ORO GLO® 20 Dry
016574    Version #: 02    Revision date: 03-04-2016    Issue date: 05-30-2015
Country(s) or region | Inventory name | On inventory (yes/no)*
--- | --- | ---
United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s). A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date | 05-30-2015
Revision date | 03-04-2016
Version # | 02

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision information

This document has undergone significant changes and should be reviewed in its entirety.