



# SAFETY DATA SHEET

## 1. Identification

<b>Product identifier</b>	<b>ENDOX® Dry</b>	
<b>Other means of identification</b>		
<b>Product code</b>	015118	
<b>Recommended use</b>	A dry antioxidant to deliver protection to animal feed.	
<b>Recommended restrictions</b>	None known.	
<b>Manufacturer/Importer/Supplier/Distributor information</b>		
<b>Manufacturer</b>		
<b>Company name</b>	Kemin Industries, Inc.	
<b>Address</b>	2100 Maury Street Des Moines, Iowa 50317 United States	
<b>Telephone</b>	(515) 559-5100	
<b>Website</b>	<a href="http://www.kemin.com/">http://www.kemin.com/</a>	
<b>E-mail</b>	media@kemin.com	
<b>Emergency phone number</b>	CHEMTREC	1-800-424-9300

## 2. Hazard(s) identification

<b>Physical hazards</b>	Not classified.	
<b>Health hazards</b>	Acute toxicity, inhalation	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2B
	Sensitization, skin	Category 1
<b>Environmental hazards</b>	Not classified.	
<b>OSHA defined hazards</b>	Not classified.	
<b>Label elements</b>		



<b>Signal word</b>	Warning	
<b>Hazard statement</b>	Causes skin irritation. May cause an allergic skin reaction. Causes eye irritation. Harmful if inhaled.	
<b>Precautionary statement</b>		
<b>Prevention</b>	Avoid breathing dust. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves.	
<b>Response</b>	If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse. Collect spillage.	
<b>Storage</b>	Store away from incompatible materials.	
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.	
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.	
<b>Supplemental information</b>	None.	

## 3. Composition/information on ingredients

### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Calcium Carbonate		471-34-1	50 - < 60
Citric Acid		77-92-9	5 - < 10
Silicon Dioxide		112926-00-8	5 - < 10
Butylated Hydroxytoluene		128-37-0	3 - < 5
Ethoxyquin		91-53-2	3 - < 5
Butylated Hydroxyanisole		25013-16-5	1 - < 3
Phosphoric Acid		7664-38-2	1 - < 3
Soybean Oil		8001-22-7	1 - < 3
Other components below reportable levels			20 - < 30

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

#### 4. First-aid measures

<b>Inhalation</b>	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a POISON CENTER or doctor/physician if you feel unwell.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. Dusts may irritate the respiratory tract, skin and eyes. Coughing. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Use water spray to cool unopened containers.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of dust. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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**Methods and materials for containment and cleaning up**

Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Minimize dust generation and accumulation. Collect dust using a vacuum cleaner equipped with HEPA filter. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

**Environmental precautions****7. Handling and storage****Precautions for safe handling**

Minimize dust generation and accumulation. Avoid breathing dust. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**

Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

**8. Exposure controls/personal protection****Occupational exposure limits****US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Components	Type	Value	Form
Calcium Carbonate (CAS 471-34-1)	PEL	5 mg/m <sup>3</sup>	Respirable fraction.
		15 mg/m <sup>3</sup>	Total dust.
Phosphoric Acid (CAS 7664-38-2)	PEL	1 mg/m <sup>3</sup>	
Soybean Oil (CAS 8001-22-7)	PEL	5 mg/m <sup>3</sup>	Respirable fraction.
		15 mg/m <sup>3</sup>	Total dust.

**US. OSHA Table Z-3 (29 CFR 1910.1000)**

Components	Type	Value
Silicon Dioxide (CAS 112926-00-8)	TWA	0.8 mg/m <sup>3</sup>
		20 mppcf

**US. ACGIH Threshold Limit Values**

Components	Type	Value	Form
Butylated Hydroxytoluene (CAS 128-37-0)	TWA	2 mg/m <sup>3</sup>	Inhalable fraction and vapor.
Phosphoric Acid (CAS 7664-38-2)	STEL	3 mg/m <sup>3</sup>	
	TWA	1 mg/m <sup>3</sup>	

**US. NIOSH: Pocket Guide to Chemical Hazards**

Components	Type	Value	Form
Butylated Hydroxytoluene (CAS 128-37-0)	TWA	10 mg/m <sup>3</sup>	
Calcium Carbonate (CAS 471-34-1)	TWA	5 mg/m <sup>3</sup>	Respirable.
		10 mg/m <sup>3</sup>	Total
Phosphoric Acid (CAS 7664-38-2)	STEL	3 mg/m <sup>3</sup>	
	TWA	1 mg/m <sup>3</sup>	
Silicon Dioxide (CAS 112926-00-8)	TWA	6 mg/m <sup>3</sup>	
Soybean Oil (CAS 8001-22-7)	TWA	5 mg/m <sup>3</sup>	Respirable.
		10 mg/m <sup>3</sup>	Mist.

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls** Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits. Eye wash facilities and emergency shower must be available when handling this product.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** Chemical respirator with organic vapor cartridge, full facepiece, dust and mist filter.

**Skin protection**

**Hand protection** Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

**Other** Wear appropriate chemical resistant clothing.

**Respiratory protection** Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Chemical respirator with organic vapor cartridge, full facepiece, dust and mist filter.

**Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

**9. Physical and chemical properties**

**Appearance**

**Physical state** Solid.

**Form** Powder.

**Color** Beige, may darken over time

**Odor** Slightly pungent

**Odor threshold** Not available.

**pH** 4.9 - 5.4

**Melting point/freezing point** Not available.

**Initial boiling point and boiling range** Not available.

**Flash point** Not available.

**Evaporation rate** Not available.

**Flammability (solid, gas)** Not available.

**Upper/lower flammability or explosive limits**

**Flammability limit - lower (%)** Not available.

**Flammability limit - upper (%)** Not available.

**Explosive limit - lower (%)** Not available.

**Explosive limit - upper (%)** Not available.

**Vapor pressure** 0.000006 hPa estimated

**Vapor density** Not available.

**Relative density** Not available.

**Solubility(ies)**

**Solubility (water)** Not available.

**Partition coefficient (n-octanol/water)** Not available.

**Auto-ignition temperature** Not available.

**Decomposition temperature** Not available.

**Viscosity** Not available.

**Other information**

**Bulk density** 40 - 42 lb/ft<sup>3</sup>

**10. Stability and reactivity**

**Reactivity** The product is stable and non-reactive under normal conditions of use, storage and transport.

**Chemical stability** Material is stable under normal conditions.

**Possibility of hazardous reactions** No dangerous reaction known under conditions of normal use.

**Conditions to avoid** Contact with incompatible materials.

**Incompatible materials** Acids. Fluorine. Chlorine.

**Hazardous decomposition products** No hazardous decomposition products are known.

**11. Toxicological information****Information on likely routes of exposure**

**Inhalation** Harmful if inhaled.

**Skin contact** Causes skin irritation. May cause an allergic skin reaction.

**Eye contact** Causes eye irritation.

**Ingestion** Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. Dusts may irritate the respiratory tract, skin and eyes. Coughing. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

**Information on toxicological effects**

**Acute toxicity** Harmful if inhaled. May cause an allergic skin reaction.

<b>Components</b>	<b>Species</b>	<b>Test Results</b>
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Butylated Hydroxyanisole (CAS 25013-16-5)

**Acute****Oral**

LD50	Mouse	2000 mg/kg
	Rat	2200 mg/kg

Butylated Hydroxytoluene (CAS 128-37-0)

**Acute****Oral**

LD50	Guinea pig	10700 mg/kg
	Mouse	1040 mg/kg
	Rat	890 mg/kg

Calcium Carbonate (CAS 471-34-1)

**Acute****Oral**

LD50	Mouse	6450 mg/kg
	Rat	6450 mg/kg

Citric Acid (CAS 77-92-9)

**Acute****Oral**

LD50	Mouse	5040 mg/kg
	Rat	6730 mg/kg

Phosphoric Acid (CAS 7664-38-2)

**Acute****Dermal**

LD50	Rabbit	2740 mg/kg
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**Oral**

LD50	Rat	1530 mg/kg
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Components	Species	Test Results
Silicon Dioxide (CAS 112926-00-8)		
<b>Acute</b>		
<b>Oral</b>		
LD50	Mouse	> 15000 mg/kg
	Rat	> 22500 mg/kg

\* Estimates for product may be based on additional component data not shown.

<b>Skin corrosion/irritation</b>	Causes skin irritation.
<b>Serious eye damage/eye irritation</b>	Causes eye irritation.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	Not a respiratory sensitizer.
<b>Skin sensitization</b>	May cause an allergic skin reaction.
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	Risk of cancer cannot be excluded with prolonged exposure.

#### IARC Monographs. Overall Evaluation of Carcinogenicity

Butylated Hydroxyanisole (CAS 25013-16-5)	2B Possibly carcinogenic to humans.
Butylated Hydroxytoluene (CAS 128-37-0)	3 Not classifiable as to carcinogenicity to humans.
Silicon Dioxide (CAS 112926-00-8)	3 Not classifiable as to carcinogenicity to humans.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

#### US. National Toxicology Program (NTP) Report on Carcinogens

Butylated Hydroxyanisole (CAS 25013-16-5)	Reasonably Anticipated to be a Human Carcinogen.
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<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Not an aspiration hazard.
<b>Chronic effects</b>	Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.
<b>Further information</b>	Contains butylated hydroxyanisole (BHA). Rats, mice, and hamsters given high levels (1 and 2%) of BHA in their food have developed malignant tumors (cancer) of the forestomach. No excess incidence of benign or malignant tumors was seen in animals fed BHA at levels below 0.5%. In experimental feeding studies, the forestomach of rodents is almost continuously full of food. The continuous presence of food containing BHA causes prolonged irritation that leads to inflammation, necrosis (death of tissue cells), and ulceration. It is thought that this continuous tissue damage is responsible for producing the cancers. No inflammation or cancers were seen in the true (glandular) stomach of these rodents, even after prolonged feeding, nor were they seen in animals which do not have forestomachs (guinea pigs, dogs, and monkeys) fed BHA in the diet at levels around 1 %. Since the stomach of humans is similar in structure to the glandular stomach of rodents and to the stomachs of dogs, monkeys, and guinea pigs, It is likely that BHA does not present a significant risk of cancer to humans exposed to BHA at levels typical of occupational exposures or consumer use. Contains an IARC (International Agency for Research on Cancer) 2B material. IARC 2B is a classification for possible human carcinogen based on sufficient evidence on carcinogenicity in experimental animals, but inadequate evidence for cancer in exposed humans.

## 12. Ecological information

<b>Ecotoxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
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Components	Species	Test Results
Calcium Carbonate (CAS 471-34-1)		
<b>Aquatic</b>		
Fish	LC50	Western mosquitofish (Gambusia affinis) > 56000 mg/l, 96 hours

\* Estimates for product may be based on additional component data not shown.

<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	No data available.
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

### 14. Transport information

#### DOT

Not regulated as dangerous goods.

#### IATA

Not regulated as dangerous goods.

#### IMDG

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable.

### 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### **TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

#### **CERCLA Hazardous Substance List (40 CFR 302.4)**

Phosphoric Acid (CAS 7664-38-2) Listed.

#### **SARA 304 Emergency release notification**

Not regulated.

#### **OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not regulated.

#### **Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories** Immediate Hazard - Yes  
Delayed Hazard - Yes  
Fire Hazard - No  
Pressure Hazard - No  
Reactivity Hazard - No

#### **SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical** No

#### **SARA 313 (TRI reporting)**

Not regulated.

#### **Other federal regulations**

##### **Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

##### **Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

**FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace**

Phosphoric Acid (CAS 7664-38-2) High priority

**US state regulations**

**US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)**

Not listed.

**US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

Butylated Hydroxyanisole (CAS 25013-16-5)  
Phosphoric Acid (CAS 7664-38-2)

**US. Massachusetts RTK - Substance List**

Butylated Hydroxyanisole (CAS 25013-16-5)  
Butylated Hydroxytoluene (CAS 128-37-0)  
Calcium Carbonate (CAS 471-34-1)  
Phosphoric Acid (CAS 7664-38-2)  
Silicon Dioxide (CAS 112926-00-8)  
Soybean Oil (CAS 8001-22-7)

**US. New Jersey Worker and Community Right-to-Know Act**

Butylated Hydroxyanisole (CAS 25013-16-5)  
Butylated Hydroxytoluene (CAS 128-37-0)  
Calcium Carbonate (CAS 471-34-1)  
Phosphoric Acid (CAS 7664-38-2)  
Silicon Dioxide (CAS 112926-00-8)

**US. Pennsylvania Worker and Community Right-to-Know Law**

Butylated Hydroxytoluene (CAS 128-37-0)  
Calcium Carbonate (CAS 471-34-1)  
Phosphoric Acid (CAS 7664-38-2)  
Soybean Oil (CAS 8001-22-7)

**US. Rhode Island RTK**

Phosphoric Acid (CAS 7664-38-2)

**US. California Proposition 65**

WARNING: This product contains a chemical known to the State of California to cause cancer.

**US - California Proposition 65 - CRT: Listed date/Carcinogenic substance**

Butylated Hydroxyanisole (CAS 25013-16-5) Listed: January 1, 1990

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision**

**Issue date** 05-31-2015  
**Revision date** 02-29-2016



**Version #**

02

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**Revision information**

This document has undergone significant changes and should be reviewed in its entirety.